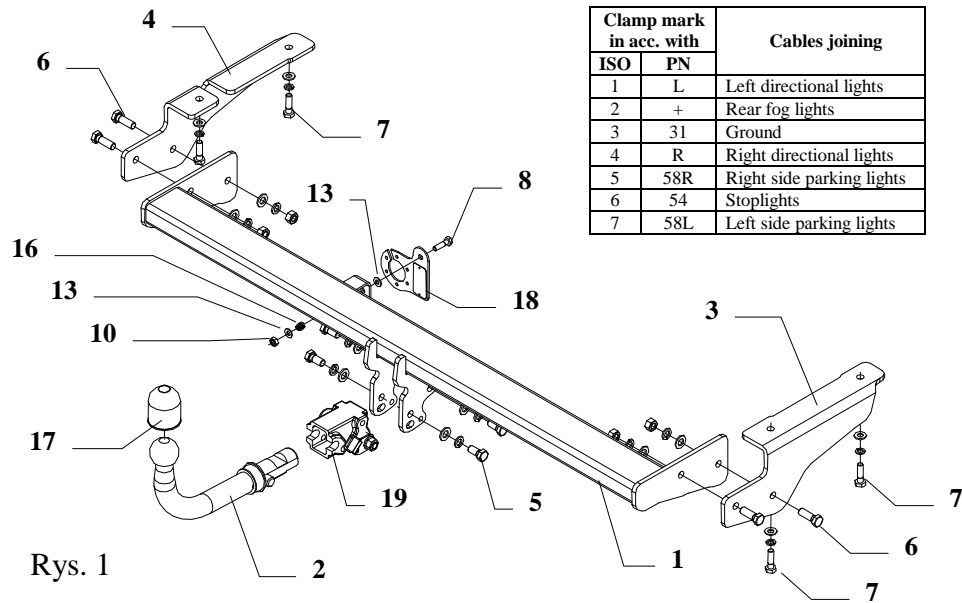


FITTING INSTRUCTION



Clamp mark in acc. with		Cables joining
ISO	PN	
1	L	Left directional lights
2	+	Rear fog lights
3	31	Ground
4	R	Right directional lights
5	58R	Right side parking lights
6	54	Stoplights
7	58L	Left side parking lights

3. Assemble cover plate, before install cut out his fragments according to figure 2.
4. Put main bar of the towbar pos. 1 between fixed side brackets and twist on bolts M12x35mm (pos. 6).
5. Tighten all bolts according to the torque shown in the table.
6. Assemble the bumper, before assemble cut out his fragments according to figure 3.
7. Fix the socket plate (pos. 18) as shown on the drawing.
8. Fix body of the automat (pos. 19) using bolts M12x25mm (pos. 5) from accessories. Place tow-ball (pos. 2) according to supplied instruction.
9. Connect electric wires of 7-poles socket according to the instruction of the car. (Recommend to make at authorized service station)
10. Complete paint layer damaged during installation.

This towbar is designed to assembly in following car:
CITROEN C5 II 5 doors, produced since 10.2004, catalogue no. **P27A**
 and is prepared to tow trailers max total weight **1600 kg** and max vertical load **75 kg**.

From manufacturer

Thank you for buying our product. Their reliability has been confirmed in many tests. Reliability of towbar depends also on correct assembly and right operation. For this reasons we kindly ask to read carefully this instruction and apply to hints.

The towbar should be install in points described by a car producer.

Fitting instructions

1. Disassemble the bumper and plastic cover plate.
2. In factory prepared places fix side brackets (pos. 3 and 4) using bolts M10x35mm pos. 7 (loosely).

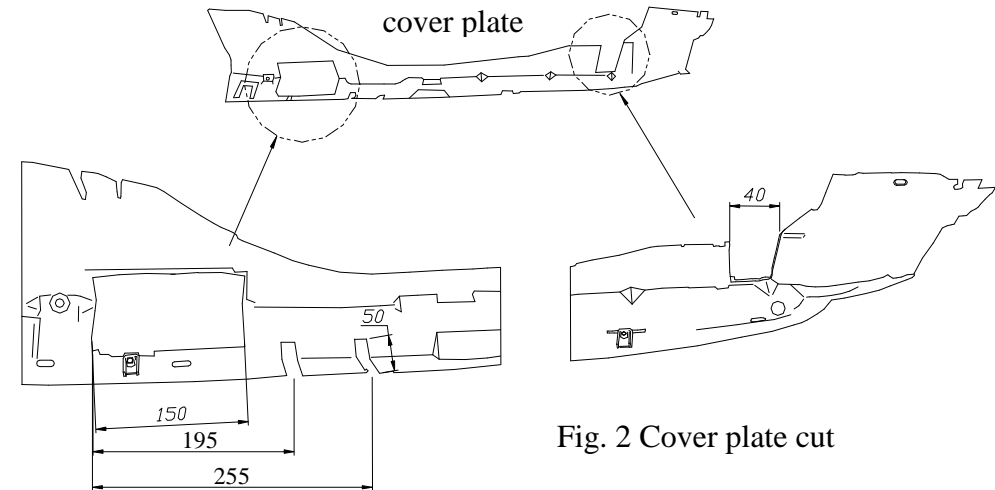


Fig. 2 Cover plate cut

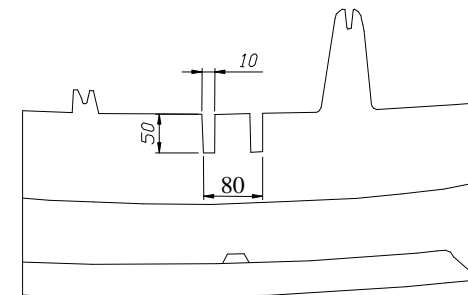
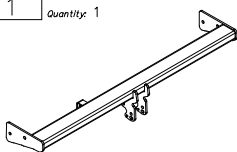










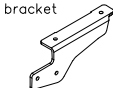



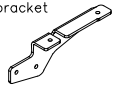




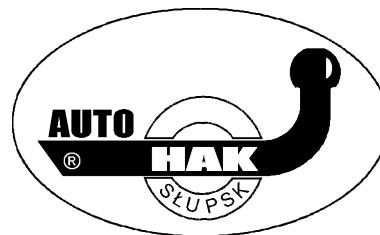


Fig. 3 Bumper cut.

Towbar accessories:

Pos. 1 Name: Main bar Quantity: 1 	Pos. 5 Name: Bolt 8,8 B Quantity: 4 Dim.: M12x25mm 	Pos. 10 Name: Nut 8 B Quantity: 1 Dim.: M8 	Pos. 15 Name: Spring washer Quantity: 4 Dim.: Ø 10,2 mm 
	Pos. 6 Name: Bolt 8,8 B Quantity: 4 Dim.: M12x35mm 	Pos. 11 Name: Plain washer Quantity: 8 Dim.: Ø 13 mm 	Pos. 16 Name: Spring Quantity: 1 
Pos. 2 Name: Tow-ball Quantity: 1 	Pos. 7 Name: Bolt 8,8 B Quantity: 4 Dim.: M10x35mm 	Pos. 12 Name: Plain washer Quantity: 4 Dim.: Ø 10,5 mm 	Pos. 17 Name: Ball cover Quantity: 1 
Pos. 3 Name: Right bracket Quantity: 1 	Pos. 8 Name: Bolt 8,8 B Quantity: 1 Dim.: M8x30mm 	Pos. 13 Name: Plain washer Quantity: 2 Dim.: Ø 8,3 mm 	Pos. 18 Name: Socket plate Quantity: 1 
Pos. 4 Name: Left bracket Quantity: 1 	Pos. 9 Name: Nut 8 B Quantity: 6 Dim.: M12 	Pos. 14 Name: Spring washer Quantity: 8 Dim.: Ø 12,2 mm 	Pos. 19 Name: Body of the automat Quantity: 1 
			Pos. 20 Name: Body plug Quantity: 1 



PPUH AUTO-HAK S. J.
 Produkcja Haków Holowniczych
 Henryk & Zbigniew Nejman
 76-200 SŁUPSK ul. Słoneczna 16K
 tel/fax (059) 8-414-414; 8-414-413
 E-mail: office@autohak.com.pl
www.autohak.com.pl

Towing hitch (without electrical set)

Class: **A50-X** Cat. no. **P 27A**

Designed for:

Manufacturer: **CITROEN**

Model: **C5 II**

Type: **5 doors**

produced since 10.2004

Technical data:

D-value: 9,17 kN

maximum trailer weight: **1600 kg**

maximum vertical cup load: **75 kg**

Approval number acc. to regulations EKG/ONZ 55.01: **E20 55R-01 1608**

Torque settings for nuts and bolts (8,8):

M 8 25 Nm

M 10 55 Nm

M 12 85 Nm

M 14 135 Nm

Foreword

This towbar is designed according to rules of safety traffic regulations. The towing hitch is a safety component and must be installed only by qualified personnel. Any alteration or conversion to the towinh hitch is prohibited and would lead to cancellation of design certification. Remove insulating compound and underseal from vehicle (if present) in the area of the matting surfaces of the towing hitch.

The vehicle manufacturer's specifications regarding trailer load and max. vertical cup load are decisive for driving, and values for the towing hitch must not be exceeded.

D-value formula:

$$\frac{\text{Max trailer weight [kg]} \times \text{Max vehicle weight [kg]}}{\text{Max trailer weight [kg]} + \text{Max vehicle weight [kg]}} \times \frac{9,81}{1000} = D \text{ [kN]}$$